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FOREWORD GROUP INDEX This manual contains an introductory description on SUZUKI Outboard motor DF25/30 and procedures for the inspection, service and overhaul of its main GENERAL INFORMATION components.

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The Suzuki 25hp service manual usually has several hundred pages all about the outboard motor demonstrating how the boat engine works it shows how all of the parts go together, and it shows how the components can be taken apart. The repair manual has a lot of pictures and a lot of diagrams explaining how everything works together.

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